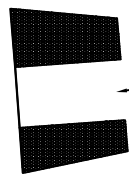
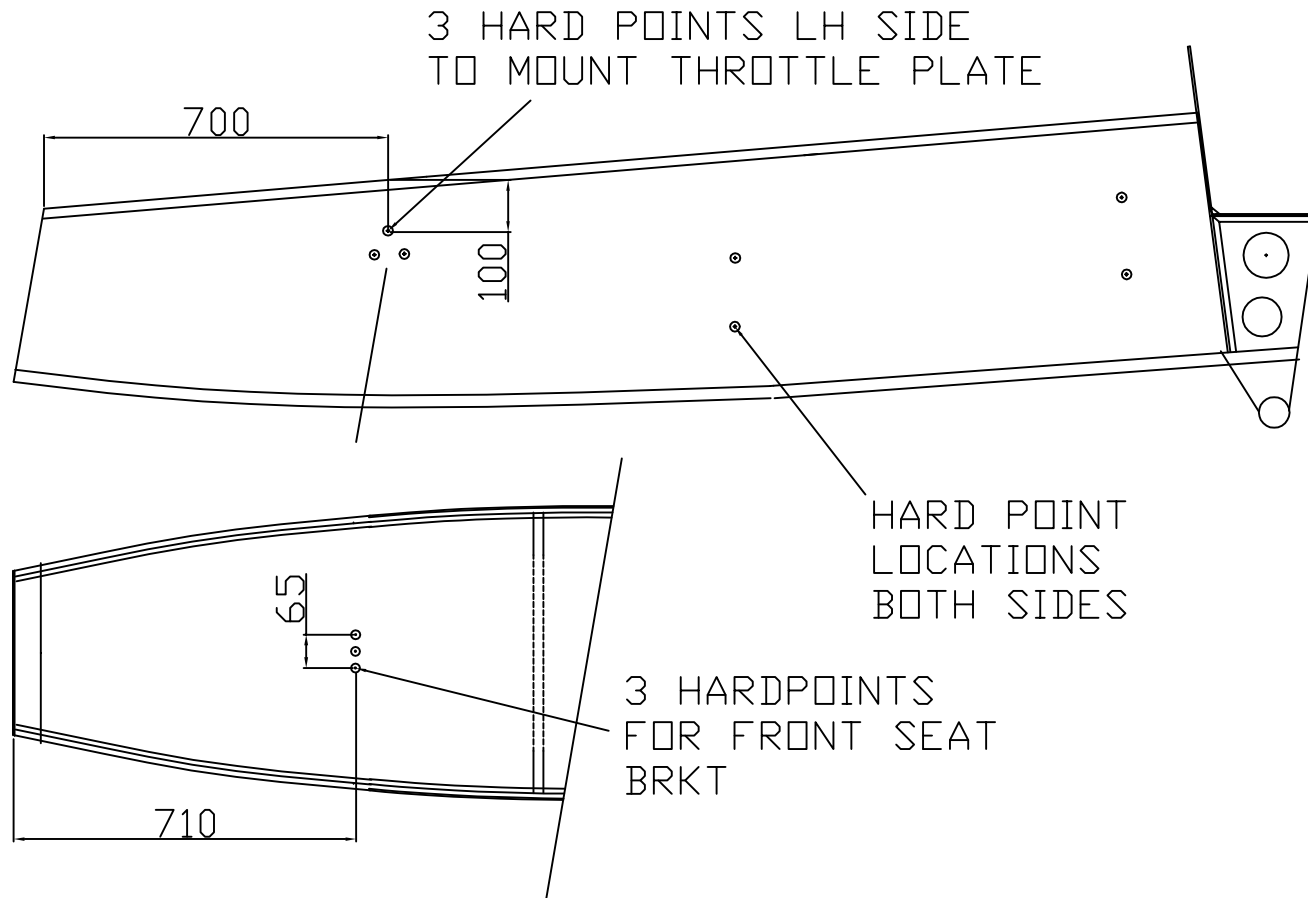
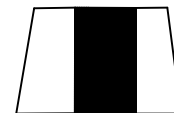


A



FROM 3MM PILOT HOLES
DRILL THROUGH
INNER SKIN WITH
A 20 MM HOLE SAW
REMOVE FOAM CORE
DO NOT BREAK
OUTER SKIN



ROTATE PANEL FLAT
FILL WITH FG SLURRY
FLUSH WITH SURFACE

HARD POINT

MW9B-15
REINFORCING HARD POINTS