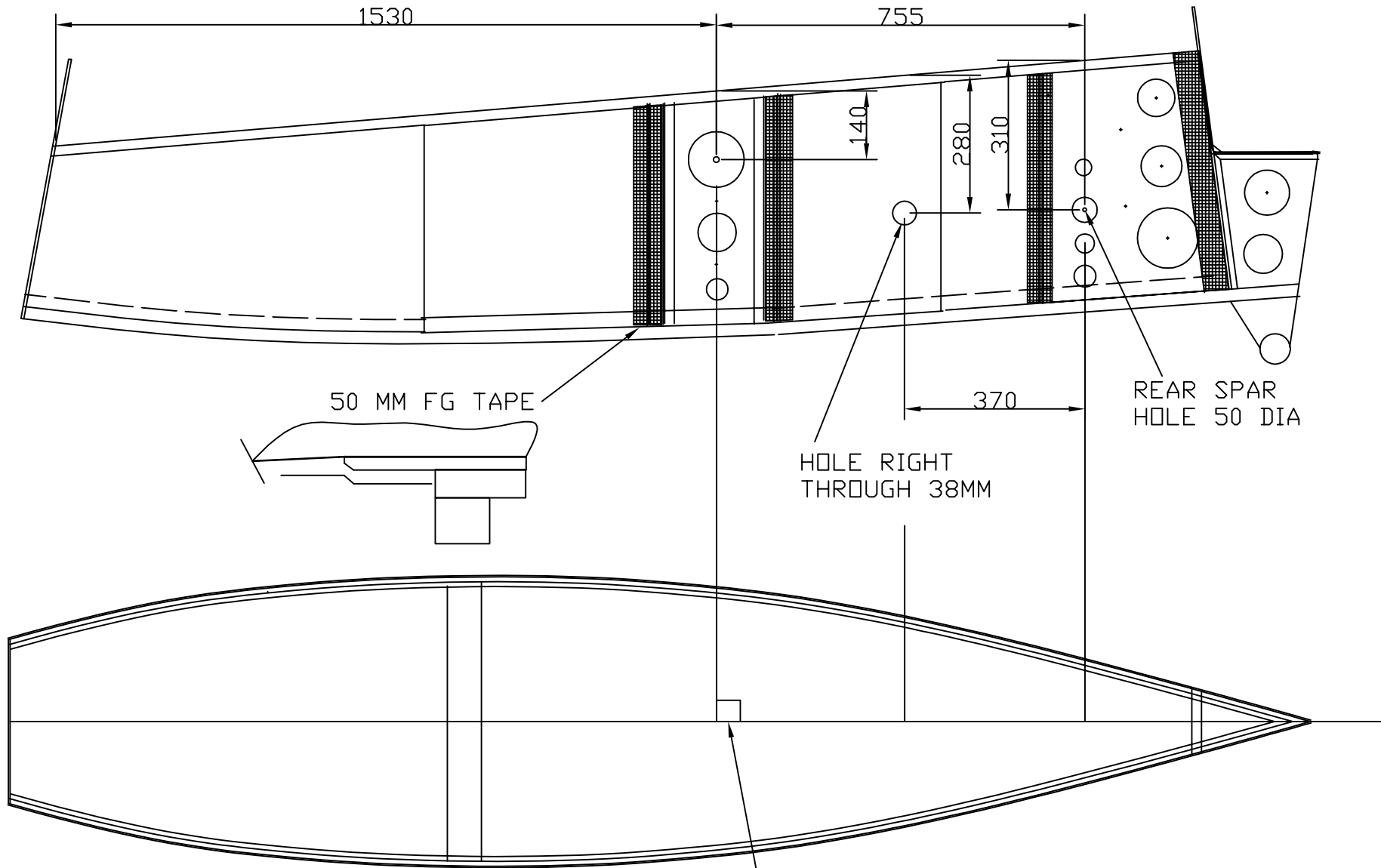


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CUT HOLES FROM INSIDE NACELLE  
 LET GUIDE DRILL TIP TO JUST  
 BREAK OUTER SKIN  
 CUT FULL SIZE HOLE FROM OUTSIDE  
 BOTH SIDES  
 CUT MAIN SPAR HOLE  
 WITH A 115 (4.5IN) HOLE SAW

DRILL HOLES  
 90 DEG TO  
 NACELLE AXIS

FROM INSIDE NACELLE

MW9B-18  
 WING SUPPORT HOLES