

A

ALL CROSS MEMBERS
20X25 SPRUCE

RADIUS CORNER
TO MATCH
NACELLE

REAR BULKHEAD

ATTACH TOP
AFTER ATTACHING
CROSS TUBE 20

15MM GUSSET

TOP 3MM
OKOUME PLY

6MM BIRCH
PLY

3 MM BIRCH PLY
GUSSET PLATES

FRONT BLKHD
6MM BIRCH PLY TANK
SUPPORT BEAM

CUT HOLE A
35 DIA
WITH A HOLE SAW
MAKE A GUIDE JIG

GUSSET

FIT IN
LIGHTENING
HOLES AS
SHOWN

EXTEND
BLKHD
TO SUPPORT
TANK
VIEW LOOKING
FWD

FUEL TANK
MOUNTING HOLES
TO MATCH TANK

BEARING BLOCK
SPRUCE

BOND BOTTOM
OF FRAMES TO
FLOOR WITH SLURRY

MW9B-19
WING BOX 4

