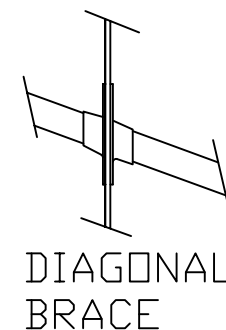
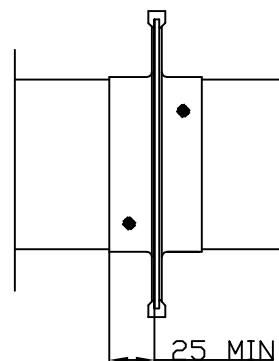
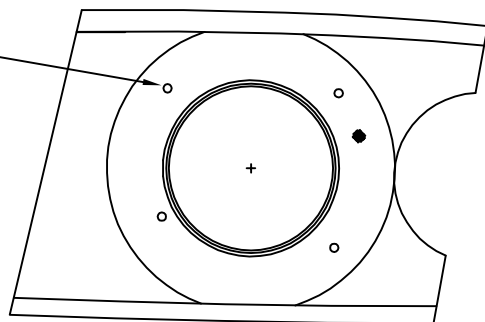


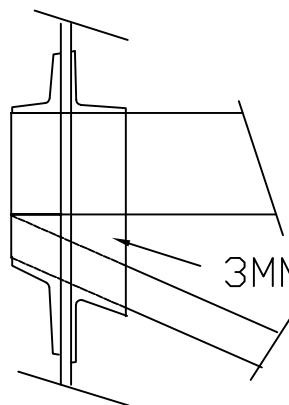
A

DRILL 4 5MM KEY
HOLES THROUGH
RIB AS SHOWN
BEFORE LAYING
UP FLANGE



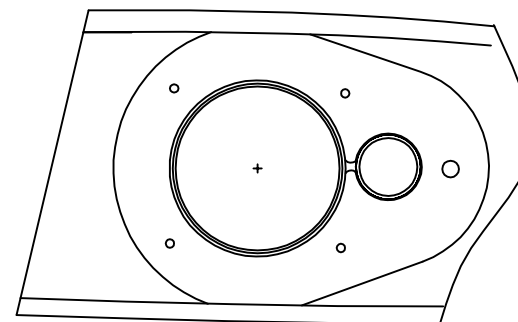
DIAGONAL
BRACE

RIB JOINTS ALL WING RIBS



3MM THICK FLANGE

LAY UP RIB 8



LAY UP FG FLANGE BOTH
SIDES RIB 8

NOTES

ETCH PRIME SPAR TUBE INSIDE AND OUT
LIGHTLY SAND RIB SURFACE IN REGION OF FG JOINT
LAY UP FG JOINTS BOTH SIDES WITH A 55 WIDE X 350 LONG
STRIP OF 600 GRAM CHOPPED STRAND FG
WET OUT WITH POLYESTER RESIN A AND WORK ROUND SPAR AND RIB
ALL JOINTS TO BE LAID UP WET
FIT FOAM SUPPORT BLOCKS AS SHOWN ON WING GA DRG

AK WING DETAILS 2
MW9B-43