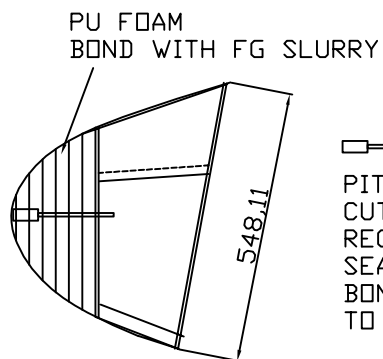


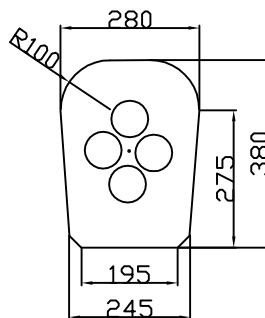
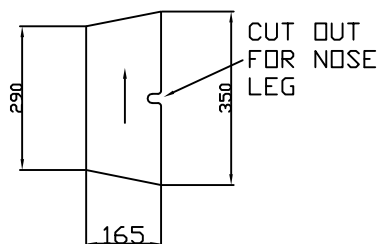
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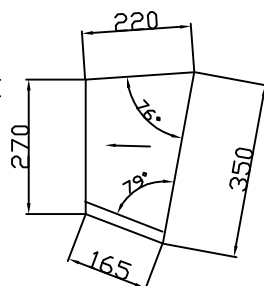
NOSE FAIRING



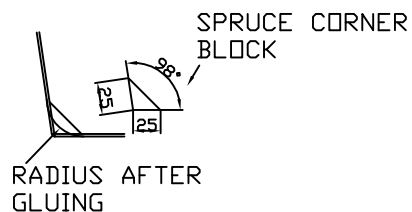
PITOT PORT  
CUT 25 DIA X 50  
RECESS IN FOAM  
SEAL WITH RESIN  
BOND IN 6 MM DIA TUBE  
TO CONNECT TO ASI PIPE

NOSE BULKHEAD  
3MM OKOUME PLY

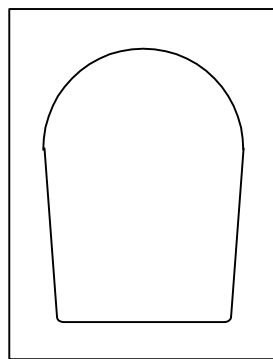
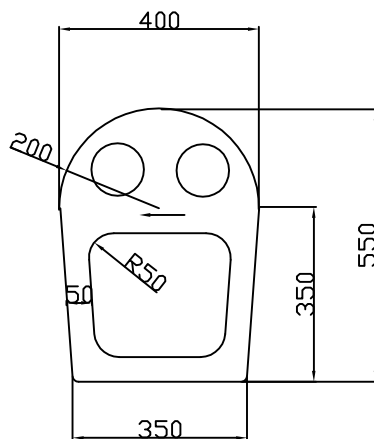
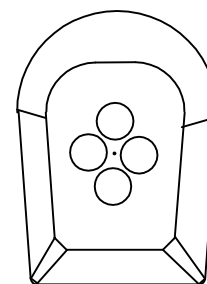
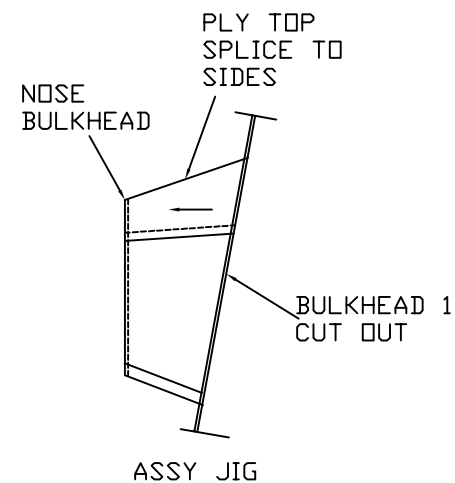
FLOOR PANEL



SIDE PANEL

RADIUS AFTER  
GLUING  
LOWER CORNER

ALL 1,6 MM PANELS 1,6MM OKOUME PLY

BULKHEAD 1 CUT OUT JIG  
6MM BIRCH PLYBULKHEAD 1  
MAKE FROM CUT OUTVIEW LOOKING  
FWD

ASSY JIG

## ASSY INSTRUCTIONS

- 1 GLUE SIDE AND FLOOR PANELS TO CORNER BLOCKS
- 2 STAPLE TO ASSY JIGS AS SHOWN
- 3 FIT PLY TOP PANEL SPLICE TO SIDES STAPLE TO JIGS CLAMP SPLICE JOINT
- 4 WHEN GLUE HARDENS RUN FILLET OF FG/CHOP STRAND ROUND FRONT JOINT
- 5 LAY 25 FG TAPE ROUND INSIDE FACE AT REAR
- 6 LAY UP 50MM FG TAPE JOINING NOSE BH TO SIDE AND TOP PANELS
- 7 LAY UP 135G FG CLOTH CONTINUALLY OVER INSIDE FACES OVERLAP ANY JOINTS 25MM
- 8 PULL OUT STAPLES TRIM OFF REAR PROTRUSIONS
- 9 REMOVE FROM JIG
- 10 OFFER UP TO FUSELAGE AND TRIM TO FIT
- 11 ATTACH PU FOAM SLABS TO NOSE WITH FG SLURRY DO NOT APPLY FG SLURRY 25MM FROM OUTER EDGE TO ASSIST SANDING TO FINAL SHAPE
- 12 APPLY FG SLURRY FILLER TO OUTSIDE AND SAND TO FINAL SHAPE
- 13 LAY UP 135G FG CLOTH OVER OUTSIDE OVERLAP ANY JOINTS 25MM
- 14 ALTERNATIVELY MAKE A PLUG AND CONSTRUCT A MOLD

MW9B-29  
NOSE FAIRING