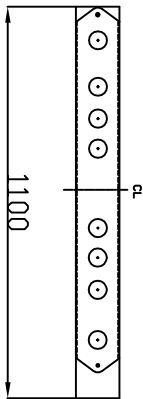
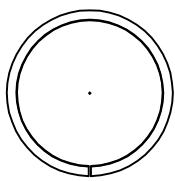


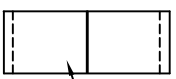
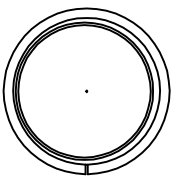
A



ORDER CROSS TUBE  
LENGTH 1100 TO  
ALLOW FOR TOOLS

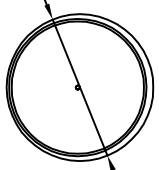
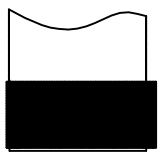


IF BUSH IS TOO LARGE FOR  
THE 115 DIA CROSS TUBE  
MAKE A SANDING TOOL FROM  
ANOTHER PIECE OF 115 DIA  
SLOT AS THE MOULD TOOL  
AND BOND A STRIP OF SAND  
PAPER INSIDE. FIT ROUND THE  
BUSH AND LIGHTLY TIGHTEN  
THE JUBILEE CLIP WHILE  
ROTATING THE TOOL.



MOULD TOOL  
MAKE FROM A 30 MM WIDE  
PIECE OF THE CENTRAL  
WING SUPPORT TUBE  
CUT A THIN SLOT ONE SIDE

SPAR ROOT ABUTMENT BUSH  
WIND ON 25 WIDE KEVLAR TAPE  
TO A THICKNESS OF 2 MM AT THE BOTTOM  
BUILD UP REST FROM REDUCING  
LENGTHS OF TAPE TO FORM AN ECCENTRIC BUSH  
4 MM THICK AT THE TOP  
WIND ON A CONTINUOUS OVERLAPPING TAPE  
FIT THE MOULD TOOL AND CLAMP USING A JUBILEE CLIP



BUILD UP AN ECCENTRIC ABUTMENT  
TO FIT THE CENTRAL SUPPORT TUBE  
AND PROVIDE A DEGREE OF DIHEDRAL

MW9B-35  
WING SPAR BUSH TOOLS

