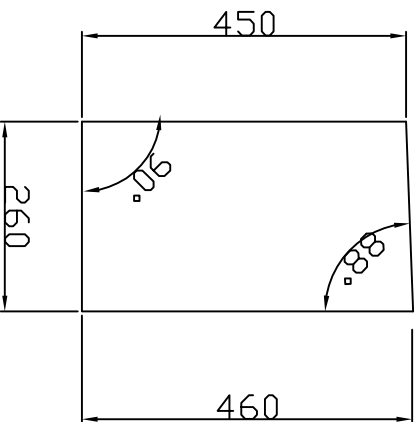


CUT A 38 DIA HOLE AT 30 DEG THROUGH ASSY AT HOLE A

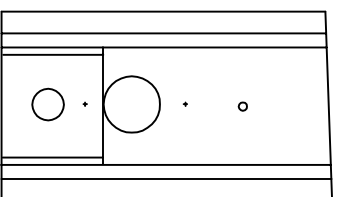
WING SUPPORT PLATE
6MM WBP BIRCH PLY

LIGHTENING HOLES

2 HOLES DRILL 3MM
3MM WHERE SHOWN.



ATTACHMENT
PLATE 3MM
OKDUME PLY

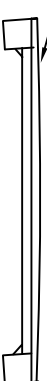


RADIUS LOWER
EDGE TO MATCH
CORNER RADIUS

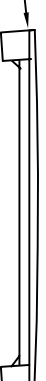


CLAMP AND GLUE
PLATES TOGETHER

SHAPE BACK
OF PLATE TO
MATCH PROFILE
OF NACELLE



CHAMFER
GLUE FACE
OF VERTICALS
4 DEG AS SHOWN
SO THAT THEY
ALIGN WITH
CROSS MEMBERS



CHECK OVERALL
DIMENSIONS AGAINST
NACELLE ON ASSY

MW9B-13
WING REINFORCINGS