

Table 4/Figure 2: Joint hole diameter according to DIN 7337

d_1		2.4	3	3.2	4	4.8	5	6	6.4
d_3	nom	2.5	3.1	3.3	4.1	4.9	5.1	6.1	6.5
	limit deviations	+0.05 / 0	+0.1 / 0					+0.2 / 0	

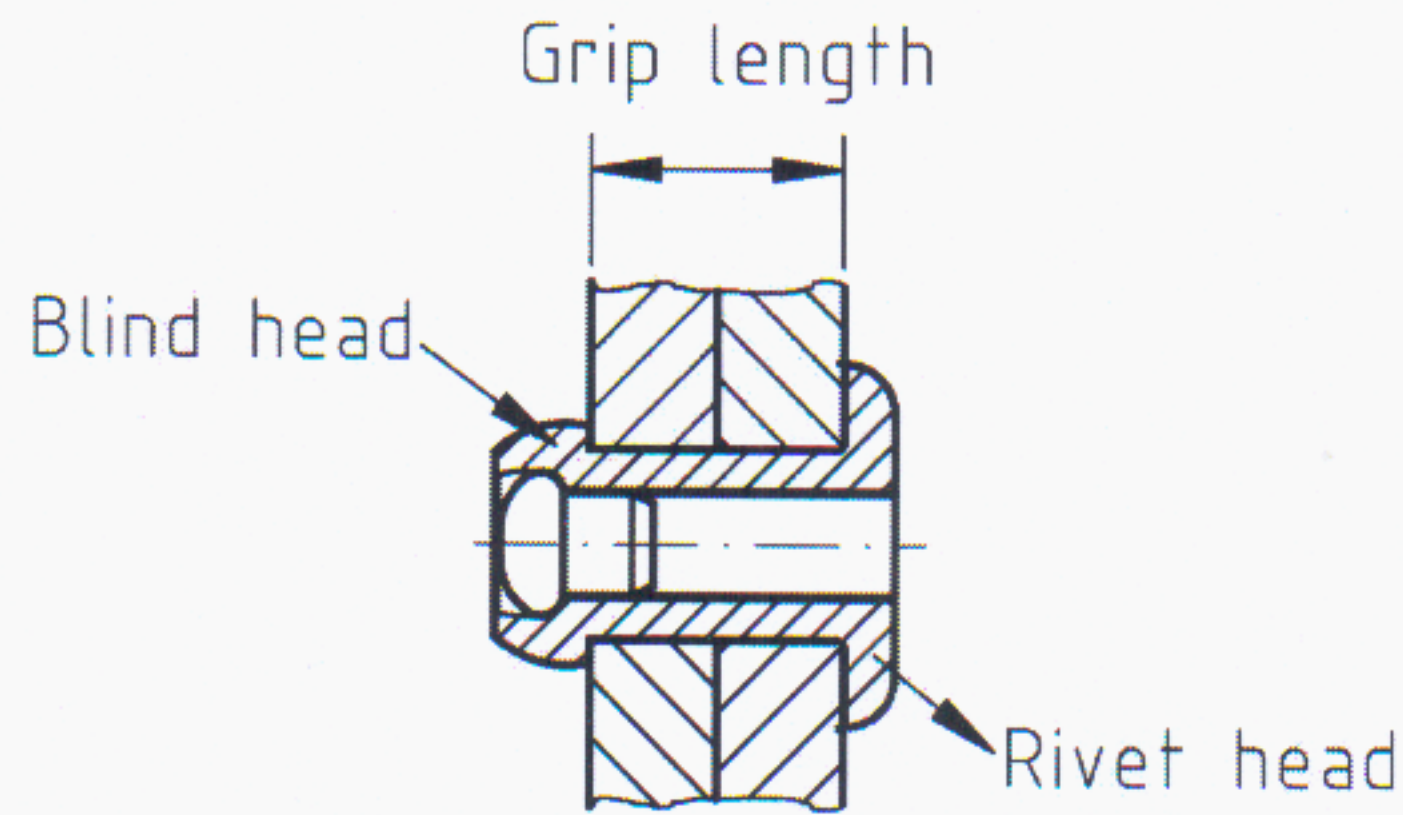


Figure 3: Grip length

Table 5: Rivets with body made of aluminium alloy and mandrel made of steel or A2 stainless according to DIN 7337

d_1	2.4	3	3.2	4	4.8	5	6	6.4
length	Grip length range							
4	0.5 to 2	0.5 to 1.5	-	-	-	-	-	-
6	2 to 4	1.5 to 3.5	1.5 to 3	2 to 3	-	-	-	-
8	4 to 6	3.5 to 5.5	3 to 5	3 to 4.5	2 to 4	-	-	-
10	-	5.5 to 7	5 to 6.5	4.5 to 6	4 to 6	-	-	-
12	-	7 to 9	6.5 to 8.5	6 to 8	6 to 8	2 to 6	-	-
16	-	9 to 13	8.5 to 12.5	8 to 12	8 to 11	6 to 10	-	-
20	-	13 to 17	12.5 to 16.5	12 to 16	11 to 15	10 to 14	-	-
25	-	17 to 22	16.5 to 21.5	16 to 21	15 to 20	14 to 18	-	-
30	-	-	-	21 to 25	20 to 24	18 to 23	-	-
35	-	-	-	25 to 30	24 to 29	-	-	-
40	-	-	-	30 to 35	29 to 34	-	-	-
45	-	-	-	35 to 40	34 to 39	-	-	-
50	-	-	-	40 to 45	39 to 44	-	-	-